

Forged carbon steel globe valve TRIM12 NPT Class 800 full bore for petroleum industry, steam, oil and gas and high pressure. Rising and rotating stem (OS&Y) with bolted bonnet.

Graphite packing and stainless steel + graphite bonnet gasket.

Compatible with explosive atmosphere, ATEX Zone 1&21 and Zone 2&22.











Size: DN15 to DN50 (NPS 1/2" to 2")

Connection: Female NPT

Min Temperature : -46°C **Max Temperature :** +425°C

Max Pressure: 136 Bars (Class 800)

Specifications: Rising and rotating stem (OS&Y)

Bolted bonnet and gland pack

Full bore

Materials: Forged carbon steel ASTM A350 LF2



SPECIFICATIONS:

- · Respect the flow direction (indicated by the arrow)
- Full bore
- Rising rotating stem (OS&Y)
- Bolted bonnet
- Bolted packing
- Forged carbon steel ASTM A350 LF2
- 1/2 stellite (Trim 12)
- Class 800

USE:

- · Petroleum industry, steam, high pressure
- Min and max Temperature Ts : 46°C to + 425°C
- Max Pressure Ps: 136 bars (see graph)

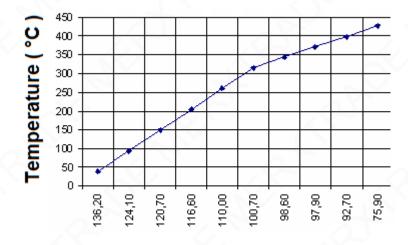
FLOW COEFFICIENT Kvs (M3/h):

DN (mm)	15	20	25	32	40	50
NPS (")	1/2"	3/4"	1"	1"1/4	1"1/2	2"
Kvs (m3/h)	3.1	5.7	9.4	12.1	21	34.3

PRESSURE / TEMPERATURE RELATION :

Pressure (bar)	136.2	136.2	136.2	124,1	120,7	116,6	110	100,7	98,6	97,9	92,7	75,9
Temperature (°C)	-46	0	38	93,5	149	204,5	260	315,5	343,5	371	399	425

PRESSURE / TEMPERATURE GRAPH:



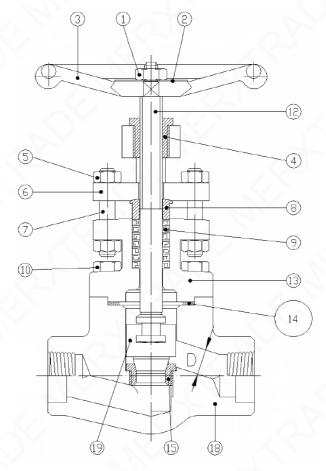
Pressure (Bars)



RANGE:

• Forged globe valve A350LF2 with threaded NPT ends Ref.418 from DN 15 to 50 (NPS 1/2" to 2")

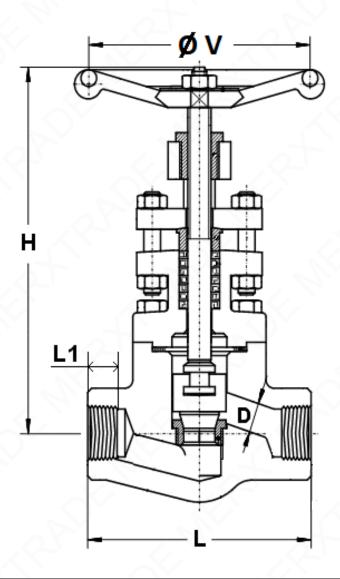
MATERIALS:



Item	Designation	Materials
1	Handwheel nut	Carbon steel
2	ID plate	Aluminium
3	Handwheel	Carbon steel
4	Yoke nut	ASTM A473 type 416
5	Gland nut	ASTM A194 Gr.4
6	Gland flange	ASTM A182 F6a CI 2
7	Gland stud	ASTM A320 L7
8	Gland	UNS S31600/S31603
9	Packing	Graphite
10	Screw	ASTM A320 L7
12	Stem	ASTM A479 316/316L
13	Bonnet	ASTM A350 LF2
14	Gasket	AISI 316 + graphite spiral
15	Seat	ASTM A479 S31600/S31603 Stellite
18	Body	ASTM A350 LF2
19	Disc	ASTM A182 316/316L



SIZE (in mm):



DN (mm)	15	20	25	40	50
NPS (")	1/2"	3/4"	1"	1"1/2	2"
Ø D	13	17.5	22.5	35	45.5
L	90	110	127	170	210
H (opened)	165	180	213	282	370
øν	80	110	130	180	180
L1	15	18	19	21	21
Weight (in Kg)	2.2	3.6	5.6	11.4	21
Ref.	418004	418005	418006	418008	418009



STANDARDS:

- Manufacturer certified ISO 9001: 2015
- DIRECTIVE 2014/68/EU: CE N° 0036 Risk category III module H
- Certificate 3.1 on request
- Designing according to ISO 15761 and API 602 8th
- Pressure Tests according to API 598, table 6
- Valves approved by the main oil industries (certificates on request)
- ATEX Group II Category 2 GD T3 Zone 1 & 21 Zone 2 &22 (optional marking) according to directive 2014/34/EU
- Threaded female NPT ends according to ANSI B1.20.1

ADVICE : Our opinion and our advice are not guaranteed and MERXTRADE shall not be liable for the consequences of damages. The customer must check the right choice of the products with the real service conditions.